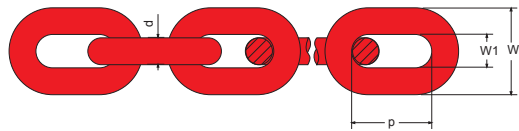


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LANAC G80

LANAC G80 (EN818-2)



Šifra	Lanac dimenzija	d (mm)	P (mm)	W1 min.(mm)	W2 maks.(mm)	Ispitana sila (kN)	Prekidna sila min(kN)	Težina (kg/m)
18300	6x18	6 ±0.4	18 ±0.5	8 +0.5	22.2	28.3	45.2	0.8
18301	7x21	7 ±0.5	21 ±0.6	10 +0.6	25.9	38.5	61.6	1.1
18302	8x24	8 ±0.7	24 ±0.7	11 +0.7	29.6	50.3	80.4	1.4
18304	10x30	10±0.8	30 ±0.9	14 +0.8	37.0	78.5	126.0	2.2
18307	13x39	13±0.52	39 ±1.2	18 +0.9	48.1	133.0	212.0	3.7
18310	16x48	16±0.64	48 ±1.4	21 +0.1	59.2	201.0	322.0	5.7
18312	18x54	18±0.9	54 ±1.6	27 +0.1	66.2	254.0	407.0	7.1
18313	20x60	20±1.0	60 ±1.8	29 +0.1	74.0	314.0	503.0	8.9
18314	22x66	22±1.1	66 ±2.0	32 +0.1	81.4	380.0	608.0	10.7

- Proizvedeni od visokokvalitetnog čelika
- Atestirani sa faktorom sigurnosti do 4,5.
- Završna obrada: prirodan boja ili lakirani



Oznaka proizvođača



Oznaka datuma proizvodnje



Oznaka dimenzije i kvalitete materijala



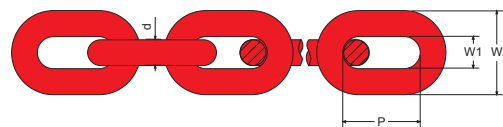
Varenje



Toplinski tretman

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LANAC ZA DIZALICE G80 (EN818-7)



Šifra br.	Lanac dimenzija	d (mm)	P (mm)	W1 min.(mm)	W2 (mm)	Ispitana sila (kN)	Prekidna sila (kN)	Težina (kg/m)
18199	4x12	4 ^{+0.08} _{-0.24}	12 ^{+0.23}	5	13 ^{+0.30}	12	20.2	0.35
18200	5x15	5 ^{+0.10} _{-0.30}	15 ^{+0.29}	6.3	17 ^{+0.38}	19	31.6	0.56
18201	6x18	6 ^{+0.12} _{-0.36}	18 ^{+0.35}	7.50	21 ^{+0.45}	27	45.4	0.8
18202	7x21	7 ^{+0.14} _{-0.42}	21 ^{+0.40}	8.87	23 ^{+0.54}	37	61.6	1.1
18203	8x24	8 ^{+0.16} _{-0.43}	24 ^{+0.46}	10.00	26 ^{+0.60}	48	80.6	1.42
18203A	9x27	9 ^{+0.18} _{-0.54}	27 ^{+0.52}	11.25	30 ^{+0.68}	61	102.0	1.8
18204	10x30	10 ^{+0.20} _{-0.60}	30 ^{+0.58}	12.50	33 ^{+0.75}	76	126	2.2

Za proveru dužine karika se koristi minimalno 5 karika lanca.



Ispravna dužina

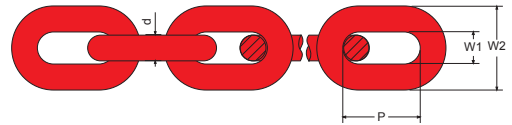


Neispravna dužina

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Šifra.	Veličina d _{xp} (mm)	Širina(mm)		Nosivost t	Ispitana sila min(kN)	Prekidna sila min(kN)	Težina kg/m
		W1(unutarnja.min.)	W2(vanjska)				
18481	4X12	5	13 ^{+0.30}	0.63	15.7	25.1	0.35
18482	5X15	6.25	17 ^{+0.38}	1.0	24.5	39.3	0.54
18483	6X18	7.5	20 ^{+0.45}	1.45	35.3	56.5	0.80
18484	6.3X19	7.88	21 ^{+0.48}	1.6	39	62.3	0.87
18485	7X21	8.75	23 ^{+0.53}	2.0	48	76.9	1.1
18486	8X24	10	26 ^{+0.60}	2.5	62.8	101	1.4
18487	10X30	11.25	30 ^{+0.68}	4.0	79.5	127	1.8
18488	13X39	12.5	33 ^{+0.75}	6.7	98.2	157	2.2
18489	16X48	13.75	36 ^{+0.83}	10.0	118.6	190	2.6

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Automatski stroj za varenje lanca WAFIOS

- Proizvedeno prema standardu EN818-2 ali sa puno većom nosivošću (+25%)
- Maksimalna temperatura rada: 200°C
- Visoka kvaliteta za duži radni vijek te puno sigurniji i puno lakši od proizvoda G80.



Ispitivanje čvrstoće materijala

